Machine Tool Blue Book

APRIL, 1936

H

SPEE

THIRTY-FIRST YEAR

PRECISIO

HARDINGE Ball Bearing Bench Lathe Uni



1º Collet Capacity-9º Swing-Four Smaller Sizes.

Ask For Bulletin BB

ARDINGE BROTHERS, INC., - ELMIRA, N. Y.
CHICAGO - NEW YORK - DETROIT

Sales Representatives in All Principal Cities

UBLISHED AT 508 So. DEARBORN ST. CHICAGO

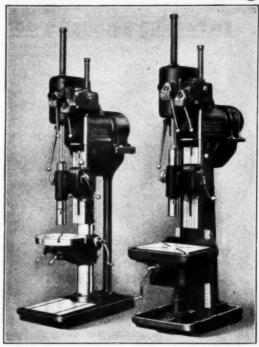


Combination (dual) positive artion power screw feeds; further bearing construction; quick blade return (shaper ram action); capable of feed loads as high as 1000 lbs. and equipped with unbreakable MARVEL High - Speed - Edge Blades that can take it.

Write for Bulletin 600—describing MARVEL Automatic Production Saws.

Mig. Co.
"The Hack San People"
1 11 K. Francisco Area

For Low Cost Drilling



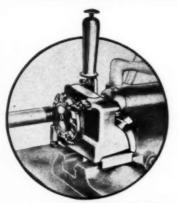
21", 24" and 28" Super-Service Uprights, round and box column types, set a new standard for convenience, stamina, accuracy and general production efficiency. Anti-friction bearings throughout, automatic oiling, no friction clutches. All speed and feed changes instantly obtained thru sliding gears controlled by a single lever.

Write for booklet U-22H and see the possibilities of these machines

The Cincinnati Bickford Tool Co.

Rivett

IMPROVED THREAD TOOL



LOW COST THREADS IN QUANTITY

Rivett Thread Tool mounts on any screw cuting engine lathe and cuts any diameter or form (except square) of thread, six pitch or finer. The Thread Tool is a holder for a ten tooth cutter with means for indexing the cutter to present each of the ten teeth successively to the work.

For complete details see Bulletin 110-A

Rivett Lathe & Grinder, Inc.

Brighton, Boston, Mass.

Machine Tool Blue Book

Selected Circulation 20,000 Monthly

APRIL, 1936

THIRTY-FIRST YEAR

JUST A LITTLE HOMELY PHILOSOPHY

We published this old jingle in a recent issue of our "Wood-Working Machinery", and it attracted so much attention that we are repeating it here:

"He who whispers down a well
About the goods he has to sell
Won't make half as many dollars
As he who climbs a tree and hollers."

And if you want your "hollering" about your products to reach any large number of buyers, it means advertising, of course.

And when it comes to advertising, the BLUE BOOK gives the manufacturer of metal-working machinery by far the broadest service for the amount expended. This is not just special pleading; it's a fact.

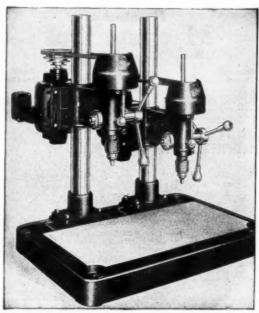
A trial is convincing

And we welcome the test

Published By

Hitchcock Publishing Co. 508 S. Dearborn St., Chicago, Ill.

Consult the Classified Finding Index for your requirements



This big, accurate "Twin 15" is saving money in many shops

Sturdy enough to stand-up under production work, accurate enough for the most particular job—this "Twin 15" Drill has made many friends because it does a lot of work at low cost.

One of the complete line of Buffalo Floor and Bench Drills, the "Twin 15" is described in Bulletin 2986.

WRITE FOR YOUR COPY.

BUFFALO FORGE COMPANY 161 Mortimer St., Buffalo, N. Y.

In Canada: Canadian Blower & Forge Co., Ltd., Kitchener, Ont.

DIAMITE

Assures Accurate Precision Dressing!



No. 98_Standard size of holder, 7/16 x 1 1/2 ; other sizes on request.

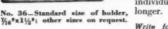
Be sure of quality workmanship and lower production costs by using DIAMITE Tools for truing your grinding wheels. They are made of layers of small natural whole diamonds embedded in a proven matrix, thereby presenting a number of sharp cutting points simultaneously to the wheel.



No. D-21_Standard size of holder, %4 x 1 34 ; other sizes on request.

Adapted for all types of Grinders

These tools can be used to true any type grinding wheel-they require no resetting. Because each stone takes a share of the dressing burden complete the job quicker as well as maintaining the individual sharp points longer.



Write for complete information about these profit producing production tools.

Representatives in all Principal Cities

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WELLS BAND SAWS Reduce Metal Cutting Costs

DEALERS WANTED!

For maintenance, tool room or general production works, here sa unit needed by every metal working plant. 99th of trial installations have produced sales. The Wella Band Saws will build volume and profits for you!

from 30% to 50%

All cutting can be done at high speed without the use of coolant. Rigid saw guides insure constant accuracy. No time lost re-aligning material. Handles any metal—in any shape or thickness up to generous capacity of unit. Sturdy, dependable, designed to stand up under hard service. Look into these advantages.

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WELLS MANUFACTURING CORP.

315 Seventh Ave.. THREE RIVERS, MICHIGAN

DUPLICATE DIES at Half the Cost



Die-casting and small drop forging dies, multiple and single cavity molds, etc. can be reproduced by Gorton Duplicators at half the cost of the ordinary methods—and with better accuracy. Mail the coupon for Duplicator bulletin.

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Company	***************************************	*

NEW! MODERN!



★ MODERN DESIGN ★ MODERN CONSTRUCTION

The new Atlas lathes were designed and built to give more value—accuracy—efficiency and satisfaction than ever before during the 25 years Atlas has been building precision shop equipment. The back-geared model shown has 36" bed, 10% swing, and takes 18" between centers. Accurate to .001" for those precision jobs in manufacturing, tool room, or laboratory. Can be fitted with attachments for all machine shop operations.

Other new Atlas metal lathes priced from \$35.50 up. Sold on monthly payments if desired. 2 weeks trial. Money back guarantee. Send for latest catalog of metal and wood working lathes, drill presses, tools, and attachments — illustrating today's outstanding equipment values.

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Save time and money in tool-rooms, inspection departments, repair shops, production departments and garages. Accurate, compact, portable. Adjustable heads. Quick-acting spindle. Seven sizes. Low price. Write, today, for details.



BALANCING TOOLS

Made in 5 sizes, with capacities from 800 lbs. to 24,000 lbs. Others for propellers, flywheels, pulleys, etc.



These Sundstrand tools, like our Lathes and Milling Machines, cut costs and make work easier.

CHECK THESE 5 VITAL POINTS

. . . and you will choose

SKILSAW DRILLS



- 1. SWITCH—Has longer life because of 100% overload capacity and because all the mechanism is fully enclosed in bakelite housing!
- 2. MOTOR—Its greater overload tolerance minimises heat and lengthens life. Delivers more power under load.
- 3. GEARS-Helical cut gears of tougher, stronger steel last longer and run quiet.
- 4. BEARINGS—Highest
 equality ground and lapped
 ball bearings are grease sealed.
 They are mounted in all positions to compensate for radial
 and thrust loads,...to minimize
 friction and climinate vibration!
- 5. FRAME Die east aluminum frame is more compact, lighter in weight and 50% stronger!

MADE IN 14 POWERFUL MODELS Compare these features with any other drills, and you will find that SKILSAW DRILLS have more engineering refinements. Compare their performance, and you will find that they drill more holes per hour, cost less to maintain. Compare their price and you will find that they cost no more. There IS a difference in drills,...and SKILSAW DRILLS come through first in every test.

See Your Distributor or Write for Our New Catalog

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A Complete Line of 56 Tools SKILSAW Portable Electric Handsaw - Drills - Grinders Buffers - Sanders - Blowers

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"One Hand Guides the Sterling"

STERLING Speed-Bloc SANDER (Air-Driven)

Replaces hand sanding and hand finishing on Metal, Wood and Composition surfaces. Also removes burrs on castings, stampings, etc. Produces oscillating motion. Used and acclaimed by more than 40 industries. Quickly pays for itself, then PAYS BIG DIVIDENDS. For both wet and dry sanding. Used on both curved and flat surfaces. Easy to operate.

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STERLING PRODUCTS COMPANY 314-H Curtis Bidge. Detroit. Mich.



FLEXIBLE SHAFT EQUIPMENT

Extremely durable flexible shaft machines \$35 to ranging from ¼ h. p. single speed and multiple speed machines to heavy duty machines complete with full equipment. Prices range from

WYTO HOLE CUTTER



For electric drills, drill press or brace. Now made in two sizes! Quickly adjustable—

Size No. 21/2, adjust- \$2.50 able from % to 21/2

Size No. 4½, adjust- \$4.50 able from 1¾ to 4½

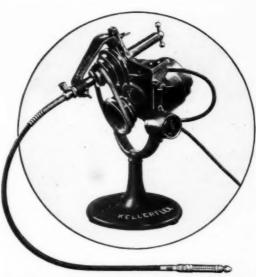
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for new catalog concerning the profit producing WYCO line.

WYZENBEEK & STAFF, INC.

642 W. Washington Blvd.,

Chicago



THE KELLERFLEX JB-1

A universal flexible shaft machine for use with grinding wheels, burs, rotary files, polishing equipment, and a large number of special attachments. Available with either bench or roller floor stand, or suspended from overhead. Quarter horse-power motor. Available in different units with speeds as low as 550 R. P. M. and as high as 11,000 R. P. M. Correct design thruout. Non-heating ball bearing handpiece which will run for years without attention. Extremely low price makes it ideal for die, mould and pattern shops, foundries and machine shops. Write for information.

PRATT & WHITNEY
DIVISION NILES-BEMENT-POND CO.
HARTFORD, CONN., U. S. A.

A HUNDRED DIFFERENT WAYS

Haskins Flexible Shaft Equipment Cuts Cost and Speeds Up Production



And additional uses are being discovered all the time.

Light, portable, quickly moved wherever needed . . . as easy to use as a hand tool . . . permits the use of tools and grinding wheels in hard-to-get-at places—that's why Haskins flexible shaft equipment is cutting costs and increasing production in thousands of plants in every major metal working industry. It can do the same for you, too! Send for illustrated booklet showing many different adaptations and actual operation pictures. See how this modern, time-saving, money-saving equipment can solve many of your production problems. R. G. Haskins Company, 4654 W. Fulton Street, Chicago.



This New 1936 Model Genuine South Bend

LATHE



91/4" x 3' Workshop Bench Lathe with Horizontal Countershaft, 1/4 h.p. reversing motor and switch, and belting as shown.

This New 1936 model 9" x 3' Workshop Bench Lathe is a back-geared, screw cutting precision lathe, capable of handling the finest, most accurate jobs in manufacturing, in the tool room and laboratory.

Lathe may be fitted with draw-in chuck and collets, grinder, taper attachment, milling attachment and 34 other attachments for all machine shop operations.

Write for Catalog 15-R
Shows this lathe in eight different
drives and four bed lengths. Sent
Free. Easy Payments. Terms
if desired.

SOUTH BEND LATHE WORKS

190 E. Madison St., South Bend, Ind., U.S.A. FREE! 24 Page Book



SOUTH BEND Precision LATHES

JUST THE WRENCH FOR PIPES AGAINST WALLS



The RIBOID End Wrench

ITS jaws and handle are set at an angle that enables it to grip and turn pipes in coils, against walls, floors, ceilings.

Once used, you'll never be without it.

Has all the features of the regular Plane — guaranteed unbreakable housing, chrome molybdenum jaws, replaceable heel jaw, full-floating hook jaw with accurate pipe scale, free-spin adjusting nut in open housing. 6" to 36". A valuable part of every kit.

Ask your Jobber.

The Ridge Tool Co., Elyria, Ohio, U.S.A.



Pipe Wrenches

Cutter

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A Single Spindle Footburt Sipp Sensitive Drill

Made in three sizes of single and multiple spindle models

More holes with this machine

Why? Because you can change speeds in two seconds or belts in ten seconds—because the automatic idlers keep the belt pulling to capacity at all times—because the full ball bearing equipment and accurate machining gives a smooth, fast cut.

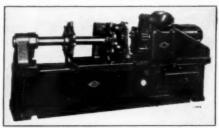
Write for No. 650 Folders

The Foote-Burt Company, Cleveland, O.



THE ROCKFORD MACHINE TOOL COMPANY ANNOUNCES TWO NEW MACHINES

The Rockford Machine Tool Co., 2500 Kishwaukee St., Rockford, Ill., are now marketing the Rockford Hy-Draulic Planer and their new Horizontal Drilling Machine.



Rockford Hy-Draulic Planer

The new Hy-Draulic Planer, here illustrated, was developed in response to numerous requests for a larger machine which came from owners of the well-known Rockford Hy-Draulic Shapers and Shaper-Planers and other sources.

The application of hydraulic power for reciprocating a machine table has numerous outstanding advantages. It eliminates heavy reciprocating or rocking parts, joints, linkages, and gears, from the table drive. It simplifies construction and makes direct application of power most economical. It lengthens the life of cutting edges, and provides a smooth, powerful, steady cutting stroke which can be adjusted instantly to any desired rate within the capacity of the hydraulic equipment. It eliminates "gear marks" on the work and prevents chatter. The cutting speed of the table reaches the established rate almost instantly upon reversal and remains constant throughout the entire stroke. Table reversals occur without shock in a minute period of time. The rapid return-rate of the table is constant, regardless of the cutting speed employed. The manufacturers say that by providing suitable hydraulic equipment, cutting speeds, return ratios, strokes per minute, and metal removed in any given period of time can all be much higher in the Rockford Hy-Draulic Planer than they are in machines having any other type of drive. It is



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The 1916 Pattern LOWELL Reversible Ratchet WRENCH

This wrench is the only Reversible Ratchet Wrench on the market that has the reversing mechanism at the end of the handle or lever, with the crushing action on the pawls, absolutely the strongest possible construction. Easily reversible—it takes only one-half of a complete turn of the handl at the handle end to reverse action from right to left hand. This is a great safety factor also, as there is no danger of the operator's hand coming in contact with cutters or other parts of the machine. Try our "1916's" in your shop—their actions will speak louder than our words.

Write Today for a Copy of the Complete LOWELL CATALOG "T"

LOWELL WRENCH CO. WORCESTER, MASSACHUSETTS, U. S. A.

claimed that, in addition, the hydraulic drive actually increases the useful life of the machine to which it is applied and reduces maintenance cost as compared to other types of drive.

Hydraulic pressure is also employed in this planer for feeding all heads. The feeds, like the cutting speeds, can be adjusted instantly to any desired amount whatever within the capacity of the machine. The feeding movement is very smooth and rapid, being completed before the tools enter their next cut.

Rockford Horizontal Drilling Machine

The new Rock-ford Horizontal Drilling Machine, shown in the illustration, with automatic hydraulic operating cycle, is equipped with a 5-station fixture and tooling for performing the following operations on the flange of a large crankshaft:

Station 1 — Load and unload workpieces.

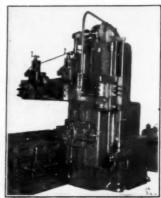
Station 2 — Drill 6 holes, and mill out center of flange. Station 3 — Drill

2 locating holes.

Station 4—Countersink 6 holes, and ream 2 locating holes.

Station 5—Tap 6 holes.

This machine has a large base containing the hydraulic equipment with centralized control, coolant pump, and reservoir. Mounted on the right hand end of the bed is a traveling head having automatic hydraulic cycle of rapid approach, feed, dwell for fine finish on milling and countersinking, rapid return, and stop. Easily adjusted dogs on the lower edge of the traveling head govern its automatic operating cycle. Manual control for setting up purposes is provided by a conveniently placed lever. A central push



KRW Hydraulic and Sensitive ARBOR PRESSES

New Improvements, Special Built-in Features and Lower Prices make them an outstanding value.

THE last word in convenience, efficiency and case of operation. Built extra strong and well braced, with steel trusses electrically welded, these presses will withstand strains that would cause presses of lighter and inferior construction to buckle or collapse.

Hand wheel for sensitive press operations has sliding handles which pull out to the ends for increased leverage. Work does not have to be changed from the work table as is the case with other make presses having a separate sensitive press unit mounted on the side or elsewhere.

The importance of this K R W feature as a time and labor saver can be aporecusted. Also there is NO EXTRA CHARGE for this important bulk-in feature on a KRW Press. Work table can be raised easily with one hand. A strictly one-man Press.

Write for special circular, just off the press, giving fall details and specifications of all KRW Arbor Presses.



Gauge and fittings, \$15.00 extra on all presses.

K. R. WILSON

10-16 Lock Street, Buffalo, N. Y., U.S.A.

EXPORT DEPARTMENT 90 West St., Now York, N. Y. WEST COAST BRANCH 722 Mateo St., Los Angeles button station provides the operator with complete control of the machine and enables him to stop it instantly at any point in its cycle. If the machine should be stopped for any reason, the taps automatically rotate correctly when operation is resumed.

On the front of the head is a detachable plate containing the 23 spindles arranged in four clusters. This construction makes it possible to adapt the machine to engineering changes in work-pieces, or to use it for many other kinds of work merely by making suitable changes in spindle arrangement, tooling, and work-holding devices.

At the left of the traveling head is the 5-station fixture in which two work-holding heads are mounted on a heavy central shaft that rotates in anti-friction bearings for easy indexing. These bearings are contained in two heavy supports accurately aligned and solidly secured to the machine bed. The combination of a 5-station fixture with locating gage, simultaneous operation on 4 work-pieces, and automatic operating cycle results in high production limited only by the longest operation, which is drilling six 37/64" holes, 1-9/16" deep.

The same operating advantages and patented features that are embodied in this machine are also available in other Rockford Drilling Machines of horizontal, vertical, and "way" types for drilling, tapping, boring, and similar opera-

tions on a wide variety of work.

NEW COIL WINDER DRIVE

Ideal Commutator
Dresser Company,
1441 Park Avenue,
Sycamore, Illinois, is
bringing out a new,
inexpensive Coil
Winder Drive, especially developed for
use by motor repair
s h o p s, industrials,
public utilities and



others who wind coils. An important feature of this unit is the ease of speed control which enables the operator to adjust the output speed to exactly fit his requirements while the machine is running; which is accomplished without loss of time in changing gears, through a foot lever control. The foot lever control has four functions; starting, stopping, varying speed and automatic braking.

of Boxes and Pans USE STACKRACKS



Write for circular.

For prices specify outside dimensions of boxes to be stacked.

State approximate weight of contents.

Patents Pending

Saves Space, Time, and Labor

Store boxes and pans in an orderly manner—one on top of the other. Each stored unit is easily and quickly accessible as the top one...each stored unit can be moved, changed or replaced without disturbing any other.

The STACKRACK is ideal for use on assembly floor, in machine shop, under work bench, and for stockroom control. In fact, STACKRACKS can be used to advantage wherever you have a storage and stacking problem. STACKRACKS are made in single units. They are constructed of angle and formed steel parts, welded together. Each rack automatically locks securely in position on the rack underneath.



When equipped with a universal type coil winding head, the Ideal Coil Winder Drive winds many different types of coils of different sizes and shapes, such as field, armature, transformer, motor coils and loops with diamond,

round, square or rectangular cores.

An important feature of this new drive is its compactness and ease of speed control. Another feature is that the drive so operates as to maintain a constant tension on the wire being wound. An automatic revolution counter is mounted on the front of the drive, in plain sight, recording exact revolutions of the winding head, irrespective of the direction of rotation.

The drive pulley and brake are mounted on a shaft running in babbitted, adjustable self-aligning bearings. The shaft is connected through a flexible coupling to the high

speed shaft of the speed reducer.

This coil winder drive can be driven from either a line shaft or by a separate motor; and when motor driven, this new drive does not require a special variable speed motor since any standard constant speed motor can be used.

HARDINGE PRECISION BALL BEARING BENCH LATHE



Hardinge Brothers, Inc., of Elmira, N. Y., have recently designed a new Bench Lathe that features a connected bearing, enclosed head stock. This design, the manufacturers say, permits greater accuracy, allows heavier cuts and permits higher spindle speeds with a heavier enclosed driving belt.

The headstock frame is of the finest grade, seasoned

and heat treated alloy iron and has a hand scraped bearing surface to fit the ways of the amply proportioned bed. The spindle is constructed of hardened and ground, both internally and

For Storage — or Servicing Stock Right at the Machine



They're The

HANDIEST RACKS

Save time and steps by keeping your bar stock, pipe, shafting, etc. on these Handy Racks along-side the operator. Keep stock neatly piled and assorted—instantly available—can be checked at a glance. Excellent for storage uses too. Shipped on FREE TRIAL.

Write for Details Today

WM. S. YOHE SUPPLY CO.

503 Mahoning Road, N. E.,

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IT WILL PAY YOU TO INVESTIGATE

MALL MACHINES



For Grinding, Sanding, and Polishing!

They save time and speed up production. A type and size for every job!

Write for bulletins and let us advise you regarding the proper MALL unit for YOUR work.

MALL TOOL COMPANY

7742 South Chicago Ave.,

Chicago, Ill.

externally, ball bearing steel. With the ball bearing construction, the spindle is mounted in rotating members to eliminate wear and tear. A spindle pulley is provided with four holes for locking by a substantial pin at the rear of the headstock.

The work load on a sleeve bearing is supported by a film of oil, the functioning of which is dependent upon such variable factors as film thickness, temperature and difference in the grades of oil used. With a preloaded ball bearing, the pressure between balls and races is such as to prevent formation of an oil film and the contact of load carrying members is positively metal-to-metal.

The bearings receive a constantly filtered oil supply from the oil cups located at the rear of the headstock. Both bearing sections are sealed with cork seals to exclude any dirt or foreign matter. Because of the metal-to-metal contact of the ball bearing section, the oil serves as a lubricant between the balls and the bakelite ball separator protecting the surfaces from rust or corrosion.

A lever operated brake is mounted on the headstock with the brake band arranged around the spindle pulley. The band is lined with a non-riveted brake lining which rotates or floats when the brake is applied, thereby presenting an ever changing surface to evenly distribute the load.

The units have a six or eight speed range, forward and reverse, with a speed range of 230 to 2500 RPM. This range is obtained without the use of gears, clutches or loose pulleys.

This new Bench Lathe is said to be positively accurate, being entirely free from vibration and from radial and end play. Its preloaded ball bearings, which have been fully sealed to retain oil and exclude foreign matter, insure smooth performance and a long life.

For further information address Hardinge Brothers, Inc., Elmira, N. Y.

NEW CATALOGUE ON PRECISION INDICATORS AND GAUGES

The Federal Products Corporation, of Providence, R. I., have issued their 1936 Catalogue of Precision Dial Indicators and Dial Indicator Gauges. This Catalogue, besides listing the products manufactured by the Federal Products Corporation, goes a step further by illustrating the various applications of indicators to strictly precision requirements and for general use.

28

THE E-Z THREAD DIAL



For saving time and cost in cutting internal or external threads of all kinds on engine lathes, regardless of length or diameter. Cuts threads close up to shoulders. Makes a hard job easy.

The lathe need not to be stopped nor reversed until the thread is finished. Also permits increased speed, due to certainty of stopping at the desired point.

The many repeat orders have demonstrated its worth.

Made in four sizes, to attach to lathe of any size.

Sent on 30 days' trial. Give number of threads on lead screw; state if square, V or Acme thread, night or left hand, and give distance from top of carriage to center of lead screw.

Where shall we ship?

JAMES A. COLVEN

20 Wolffe Street,

Yonkers, N. Y.

for Blowing Oil or Gas



for blast to oil and gas furnaces, for cupola blowing—for any job where you need air at pressures up to a pound and capacities up to 7000 c.f. m., there's a Buffalo "E" Blower of the right size to

Furnaces

Full description and ratings in Bulletin 2386.

If you want information on other Buffalo Fans, write for Bulletin 410-E.

your requirements.

BUFFALO FORGE CO., 161 Mortimer St., BUFFALO, N. Y.

In Canada: Canadian Blower & Forge Co., Ltd., Kitchener, Ont.

CARBIDE TOOL GRINDER FOR USE WITH DIA-MOND WHEELS, VITRIFIED CUP WHEELS AND LAPPING DISCS



The Ex-Cell-O Style No. Carbide Tool Grinder. shown in the illustration, is made by the Ex-Cell-O Aircraft & Tool Corporation, 1188 Oakman Blvd., Detroit, Mich. It is designed for rapid, economical grinding and lapping of single point cemented carbide tipped turning, facing and boring tools. Diamond wheels, silicon carbide vitrified cup wheels or diamond lapping discs can be used on this machine. There are three different methods of grinding on this machine: a roughing and finishing cut can be taken with two silicon carbide cup wheels; roughing with silicon carbide cup wheel and finishing with diamond wheel; or

roughing with silicon carbide vitrified cup wheel and lap-

ping with a diamond lapping disc.

Tools up to 3/8" square shank can be rough and finish ground with silicon carbide vitrified wheels on this machine. When grinding with diamond wheels or lapping with the lapping disc, larger size tools can be handled.

The grinder is of the double-end type, equipped with either commercial ball, bearings or with Ex-Cell-O Precision Bearings, and driven by a "V" belt from an electric motor mounted in the base of the machine. An adjustable tool support table with a hardened and ground surface is located at each end of the machine with a two-inch adjustment for wheel wear and to obtain the correct rake and angle on the tools to be sharpened. A slot is provided across the face of each table to guide the tool protractor guide and wheel dresser. A graduated scale is provided on each table, enabling an adjustment of 16 degrees above or below center. The protractor tool guide is adjustable through a full range of 180 degrees.

A coolant reservoir is located in the upper part of the wheel head, providing the necessary coolant for diamond



PRECISION DRILL GRINDER

No Extras No Attachments

★Grinds 81 drill sizes accurately. Replace uncertain and obsolete drill grinding methods with an up-to-date precision machine. So simple anyone can learn to operate it successfully in half an hour. Capacity for 81 sizes, including 25 fractional drills. Saves as high as 50% of drill cost. Improves quality of work. Powered by A C or D C, 115 or 220 volt ball bearing motor, 3,600 r. p. m.

STAR

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Machine & Engineering Corp. Bloomfield, New Jersey

EFFICIENCY DEMANDS





EQUIP YOUR LATHES, SHAPERS, MILLERS, ETC., WITH

STEEGE DRIVES

Easily Installed, \$40.00 up

Write for Catalog

W. L. Steege Machinery Co.

20 S. Clinton Street

Chicago

wheel grinding. Needle valves at each end of the reservoir control the gravity feed of the coolant. Suitable safety and

splash guards are provided for each wheel.

The machine is adapted to use silicon carbide vitrified wheels 6" in diameter by 1½" by 1½", recessed 3" diameter by 1" deep on one side. Steel back abrasive wheels 6" in diameter, 1½" thick with 1½" wide grinding face on the side, mounted on ½" steel back with 1½" hole may also be used. This machine will take diamond wheels 6" in diameter by 3¼" by 1½" with either ¾" or ¾" rim or 3" in diameter by ½" by ½" with ½" rim.

A one-third horsepower, 1800 r.p.m., 220 volt, three phase, 60 cycle open frame sleeve bearing motor is used for driving the spindle. Machine can also be furnished for single 110 volt, two or three phase, 220 or 440 volt alternating current, or 115 or 230 volt direct current. A drum type switch is mounted on the front of the machine for starting, stopping and reversing the direction of rotation of the motor for grinding right and left hand tools.

The Ex-Cell-O Corporation is also introducing its new-

Carbide Tool Grinder for Peripheral and Face Grinding on Vitrified Straight and Cup Wheels.

The Ex-Cell-O Style No. 48 Carbide Tool Grinder is designed for grinding all sizes of single point turning, facing and boring tools, right or left hand, high speed steel and cemented carbide tools of the larger size range. Both peripheral grinding on straight type vitrified wheels and face grinding on cup type vitrified wheels can be done on this machine.

The grinder is of the double-end type equipped with commercial ball bearings and driven by a double "V" belt from an electric motor located in the base. Adjustable tool



tables with hardened and ground surface are provided for

WELDED STEEL PARTS

are not only Stronger-but Lighter for Machine and Tool building. Eliminates heavy Pattern expense. Promotes quicker service and more flexible production.



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We will gladly make recommendations, submit prices, either completely machined or welded up only—one or a thousand.

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Established 1873

FOR THE FIRST TIME!! LOW COST PLANT CLEANING



with Breuer's Ball Bearing

TORNADO

Portable Industrial Vacuum Cleaner

Great Cleaning power(46)/4 waterlift) combined with light weight (only 40lb.) and study construction make it possible to clean floors, walls, crilings, overhead pipes, machinery, etc. at less than ½ the cost of other methods. Also ideal for salvaging metal dust, filings, etc. Motor unit easily detached for blowing.

Write for free trial offer

Breuer Electric Mfg. Co. 846 Blackhawk St., Chicago, Ill,

each end of the machine, one for using a straight wheel and the other for a cup wheel as shown in the illustration. If it is desirable to replace the cup wheel with a straight wheel, another table furnished as extra equipment is used the same as shown in the photograph at the left end of the machine. A slot is provided across the face of each table to guide the wheel dresser and angularly adjustable tool protractor. A graduated scale is provided on each table for adjusting the table up to 16 degrees above or below center. The base of the machine is a heavy one-piece casting.

As this machine is designed for dry grinding, a dust exhaust opening is cast at each end of the machine base below the grinding wheels. At the front of the machine base is mounted a tool tray and switch compartment.

The wheel spindle is driven by a one horsepower, 1800 r.p.m., 220 volt, three phase, 60 cycle open frame ball bearing motor. The motor can be furnished for use on direct current if required. The drum type switch which is mounted in the switch compartment is used for starting, stopping and reversing the rotation of the wheels for grinding right or left hand tools. Either 10" by 1½" by 2" straight, or 10" by 2" by 2" recessed 5" diameter by 1" deep on one side, cup wheels can be used on this grinder.

For complete information write to the Ex-Cell-O Aircraft & Tool Corporation, 1188 Oakman Blvd., Detroit, Mich.

STAR INTRODUCES NEW DRILL GRINDER

A new Drill Grinder without collets, backstops or attachments has been announced by the Star Machine and Engineering Corporation of Bloomfield, New Jersey. The manufacturers claim the new Grinder will grind 81 drill sizes accurately as well as 25 fractional drill sizes from 1/8" to 1/2" inclusive, numbered drills from 1 to 30, and all letter size drills.



The Grinder itself has two grinding wheels; one for roughing down damaged or broken drills, the other for finish-grinding. The grinding is done on the peripheral face of the wheel to lessen the tendency of the wheel to burn the drill.

A Drill Press Vise

Built-In Parallels



No interference from chips or burrs; can be used from three sides. Save time and reduce costs on drilling operations. Two inches clearance for through drilling. Send for illustrated circular.

NATIONAL MACHINE TOOL CO., Racine, Wis.

Cut Your Manufacturing Costs with

ACE SPOT WELDERS

MODEL 60, with 12" Throat, Watercooled Electrodes, welds up to 2 Pieces 16 Ga. Steel for production.

Price only \$75.00

ACE SPOT WELDERS adequately provide those essentials to good welding, long and satisfactory service. Designed to serve manufacturers, machine shops, sheet metal shops, wire goods fabricators—any shop interested in eliminating bolts or rivets and in reducing costs. Equipped with many features such as automatic trip switch, easily accessible timing and heat adjustments.

> Sample welds and Literature on other sizes upon request.





It will grind the following angles and clearance for cast iron and steel; 59° angle of the lips, 120° to 135° angle of the drill point and a 12° clearance of the lips. The 59° angle can be changed by adjusting the graduated compound rest to the desired angle. This adapts the Grinder for countersinks and for drills used for cutting soft materials.

The Grinder is powered by a fully enclosed, dust tight, precision ball bearing motor. It can be furnished for either alternating or direct current operating on 50 or 60 cycles at a speed of 3000 to 3600 r.p.m. respectively. Both types are supplied with extension cord, start and stop switch mounted on the front base and provisions for conduit wiring.

A NEW PYROMETER COMBINATION



The Pyrome ter Instrument Co., 103 Lafayette St., New York, has placed on the market a new set of Combination Surface and Needle Pyrometers which is unique and which will find universal application in many industries like die casting, plastic molding, rubber processing.

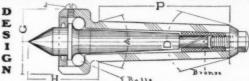
paper, textile, electrical, metallurgical, glass, pottery and many other industries. In fact, there are few industries or shops where the new Pyro Universal Set cannot be used

to advantage.

By merely interchanging the various types of thermocouples, a matter of a few seconds, the instrument is transformed into four different types of Surface and Needle Pyrometers. The new indicator is equipped with PYRO patented clamping device whereby contact and reading of actual temperatures no longer have to be made simultaneously—the indicating needle will stay fixed at the correct temperature indicated.

Illustrated literature will be sent on request.

RIGID RESILIENT LIVE CENTER



RIGID TRIPLE-LIFE CENTER



IT OFFERS:

Long Life & Short Overhang

Short Life & Long Overhang Saves 1/3 on initial tool; 2/3 on subsequent Inserts.

Rigid Tool Holder Co., 12281 Turner Ave.



DRILLING MACHINES

SIZES

Stationary Head-14'-20'-21'
Sliding Head - 24'-28'-32'-36'

These machines were formerly manufactured by the Rockford Machine Tool Company of Rockford, Illinois. Thousands of these machines have been installed and are giving universal satisfaction.

Also manufacturers of the Cleereman Automatically Oiled, Anti-Friction High Speed Drilling, Boring and Tapping Machines.

Builders of drilling equipment for over twenty years.

CLEEREMAN MACHINE TOOL COMPANY

Green Bay, Wisconsin

[Formerly Green Bay Barker Machine & Tool Works]

THE "MULTIPLEX" HIGH PRODUCTION WIRE FORMING MACHINE



The "Multiplex" is a machine tool built for the progressive foundry and industrial plant where quality soft wire forming is demanded. It is automatic in operation. The wire feeds into the machine from a reel, is automatically straightened, cut to the desired length and formed with dies to exact specifications. It produces uniform wires that do not have to be fitted again.

With a "Multiplex" the length of wire being produced and formed can be varied while the machine is in operation. Simply loosen the adjusting lock and turn the small hand

wheel which adjusts the cutting of wire to desired lengths. Less than five minutes is required to change dies and adjust the machine for production.

High grade materials are used in the "Multiplex" assuring a precision built machine tool that will give years of efficient production and service. High speed anti-friction and bronze bearings assure minimum power requirements. It is easy to set up, economical to operate.

The manufacturers can furnish inexpensive forming dies to your wire specifications, which used with a "Multiplex" make a complete unit, ready to operate as soon as installed.

The wire forming capacity of the "Multiplex" is up to No. 10 gauge and 21" in length. Its production capacity is 100, 125 or 150 accurately formed wires per minute. A 1 H.P. geared motor on adjustable sliding base is fitted with "V" belt drive having three speeds through pulley and belt adjustment. It requires an operating floor space 3 ft. x 5 ft. and weighs approximately 700 lbs.

Write to the Economy Tool & Machine Co., Muskegon Heights, Mich., for Bulletin No. 100P, which gives a full description of this high-production machine.

HUNDREDS OF APPLICATIONS THOUSANDS IN USE —



Write for literature and prices on

WRIGRAPH—guaranteed accuracy, instrument workmanship. Brief care and drawing room models. Interchangeable drawing attachments to suit your drawing needs. Each unit is complete with a board and paper clamps. A compact machine for all drawing

purposes.

Junior machine complete as illustrated with lox12" board; parallel device special triangle and paper clamps \$5.

L.G. WHIGHT, INC.

Engineers, Designers and Welding Users AVOID COSTLY MISTAKES

Find the Right Answer to All Welding Problems in the New

Procedure Handbook of Arc Welding Design & Practice

586 Pages. Over 700 Illustrations

Procedure Handbook is the most valuable work of its kind ever published. Recognized everywhere as the authority on electric welding. Used by prominent engineering schools and thousands of industrial plants.

New edition contains complete and accurate data on all latest arc welding applications and design procedures—everything you need. Order your copy now!

HITCHCOCK PUBLISHING CO. 506 S Dearborn Street CHICAGO, ILL. This New Handbook may save you thousands of dollars.

ORDER YOUR COPY NOW



 Printed on fine paper with semiflexible binding of simulated leather, gold embossed; size 6 x 9 inches.

A NEW LOVEJOY FLEXIBLE COUPLING

Lovejoy Tool Works, 5026 West Lake Street, Chicago, Illinois, are manufacturing a new type, nonlubricated, heavy duty flexible coupling designated as L-R Type "W". As shown in the illustration, the individual I o a d cushions are free floating between metal jaws and rest upon the



central hub, being firmly and safely secured in place by a spiral steel spring. Cushions are free to move and adjust themselves instantly to any momentary position of the jaws. Due to this improved method of retaining the freefloating load cushions, larger hubs are possible and design likewise permits greater load carrying surfaces and increased load carrying capacity. Load cushions are always in plain sight for inspection and can be removed and replaced in a few minutes when necessary. As there are no metal-to-metal contacts and no wear on the iron or steel jaws, Type "W" couplings are practically everlasting. In operation, one-half of the cushions are idlers (except on reversing loads), hence there is always a set of new cushions in the coupling. Due to this feature, costly and lengthy shut-downs are eliminated, as load cushions can he interchanged when machines are not in productive operation without tearing down coupling.

There are three types of resilient cushioning materials available: Metalflex, Leather Load Cushions and Multiflex Cushions.

The manufacturers state that the L-R principle of carrying the load on free-floating load cushions has been thoroughly tested for seven years, and that L-R Couplings are giving efficient trouble-free service, safe-guarding the connected machines against shocks, overloads and misalign-



Moto-tool

does Many Tedious Jobs

The D-E Moto-tool grinds, drills, engraves, sharpens, carves, poinhes and does hundreds of jobs quicker, better and with greater precision. Its light 6 oz. weight gives perfect balance with the tool edge and perfect tool control. Less wear on tools. Handles easily as a pencil.

Powerful and sturdy as similar tools twice as beavy, 110 v. universal motor—about 20,000 R.P.M.—oilless, self-aligning and ball thrust bearings mounted in left oil retainers. Handy built-in, off-and-on switch. Easily replaceable brushes. Universal collet chuck. Hardened tool steel replaceable spring collets. Efficient cooling system permits continuous use. Bakelite housing. You must see and use itto appreciate its remendous solute.

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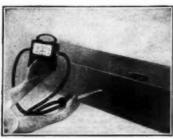
DREMEL MFG. CO.

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ments on even the heaviest machinery. They are made in standard sizes with bores from 3" to 14" (18 to 2000 H.P. at 100 R.P.M.) By application of suitable materials and design, capacities can be materially increased without change in overall dimensions. Further information, details and literature on L-R Type "W" Flexible Couplings may be had upon request to the manufacturer.

ILLINOIS TESTING LABORATORIES DEVELOP NEW AIR VELOCITY METER



The Illinois Testing Laboratories, Inc., of Chicago, Illinois, have designed a Meter for instantaneous air velocity readings. A scale on the front of the Meter, by a movement actuated by the air passing through the Meter, indicates the

actual air velocity without the necessity for further mathematical calculations.

In practice the air creates a movement comprising a vane to which a pointer is attached, control hair springs, a double pivoted, double jeweled movement and a magnetic damping system. This movement registers the air velocity upon the pointer on the face of the Meter, giving the direct air speed measurement.

Air velocities as low as 20 feet per minute and as high as 6,000 feet per minute can be accurately recorded, depending upon the use for which the Velometer, as it is called, is furnished. To attain this range three models have been put into production. The first, the shutter type, provides for changing speed ranges by means of a shutter. The second or orifice type uses an orifice fitting which is either attached or detached for range selection. The third or tube type requires the additional tube fitting, tube and jet for high range readings.

These instruments are housed in an attractive black moulded plastic case 51/4 inches by 53/4 inches in size and weighs approximately two pounds. For com-



A Complete Line

Counterbores and Countersinks, Counterbore Sets, Spotfacers, Coredrills, Reamers, Hollow Mills, Full Floating Holders, Facing Heads, Form Cutters, Boring Bars, Boring Heads, Adjustable Extension Holders, Multi Diameter Tools.



WRITE FOR CATALOG

GAIRING TOOL CO 1635 West Lafayette Blvd., Detroit, Michigan plete information address the manufacturers, the Illinois Testing Laboratories, Inc., 420 North La Salle Street, Chicago, Illinois.

NEW OLIVER UNIVERSAL CUTTER GRINDER

The new Oliver Universal Tool and Cutter Grinder is the result of many years development by the Oliver Instrument Company, the present style having been in use in their own tool room for the past five years.

The design deviates from the standard type of cutter grinder in many ways.

It will not do cylindrical, internal or surface grinding, the manufacturers believing that these operations can be better



handled on machines specially adapted to that purpose. By eliminating these features they make their machine more adaptable, rapid, and accurate for the purpose of grinding the general run of cutters and reamers.

The feature of the machine is a universal fixture having adjustments in all directions and arranged to hold a few

simple tool holding fixtures.

The grinding wheel is reciprocated by means of a ram, the wheel being mounted at the front and the motor at the back, the two being connected by a belt. The working parts (ram, spindle and motor) are all located above the grinding wheel and away from the flow of emery. They are also carefully protected from dust and dirt.

When grinding a cutter, the work is directly in front of the operator and the tooth being ground is always in view. It is not necessary to stoop or sit in order to see or operate

the machine.

The manufacturers have made a special study of liprests and provide sufficient equipment with short, strong rests to



HIGH TAPPING

ATTACHMENTS FOR YOUR DRILL PRESS

New tapping attachment taps holes perfectly at tremendous speeds. Equipped with double cone friction clutch; ball bearings, heat treated reversing mechanism. Simple to operate. Economical to maintain. Smooth, sensitive and compact.

Write for Literature.

PROCUNIER SAFETY CHUCK CO. 14 So. Clinton St., CHICAGO, ILL.

Designed for Modern Production Needs !



Hartford Milling Vise

Quick Opening-Tremendous Binding Power

Modern production milling work demands efficient aids. Thus, when the old type screw vise proved inadequate—a time and money waster—a large New England manufacturer developed the Hartford Milling Vise which affords the utmost in dependability, efficiency and economy. Its lower cam-faced handle gives you quick-opening and return, and the top eccentric lever handle exerts tremendous binding force. With little practice, both levers can be locked or unlocked with one hand.

Write for Complete Information.

We also Build Machinery on a Contract Basis and Design and Develop Special Automatic Machinery—Gears Cot to Order.

Hartford Special Machinery Co., 285 Homestead Ave., HARTFORD, CONN.

handle any cutter easily. Clearance is obtained by tilting the grinding wheel to the desired clearance angle by direct reading—no tables or computations are necessary. Teeth may be backed off without changing the setting of the cutter. Angular cutters, dovetail cutters, and the end teeth of end mills, which are usually difficult to hold and grind accurately, are easily handled in this machine. Graduations are large, and correct angles easily set.

The machine is driven by a 1/2 HP. motor and weighs approximately 1000 pounds. It is easily understood and

easily handled and is extremely rapid in operation.

For complete information write to the Oliver Instrument Company, Adrian, Michigan.

PIER EQUIPMENT BUILDS NEW SPOT WELDER

The Pier Equipment Manufacturing Co., of Benton Harbor, Mich., announce a new Spot Welder for welding two steel pieces as thick as 16 gauge. The new machine is equipped with two water-cooled electrodes, a deep 12" throat, easily adjustable trip switch and welding pressure, and direct lever action.

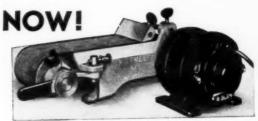
All adjustments are on the front of the welder, making them easily accessible for instant changes. The automatic trip switch, entirely enclosed with the timing adjustments extending to the front of the welder, provides for safety as well. The direct lever action develops a welding pressure of 5,000 pounds per square inch with a foot pressure of only 100

pounds, resulting in less fatigue to the operator. The pressure changes are made by merely turning one nut.

This new Spot Welder has solid copper horns, held by heavy wire clamps which allows them to be rotated to either side when desired. The horns themselves are reversible; one end being machined to hold electrodes at right angles, the other end being machined to hold electrodes at 45° angles in order to reach hard-to-get-at places.

The machine is equipped with a three-point plug-in type heat control switch for adjusting the current to meet the needs of various materials, one set of straight and offset tips of Mallory alloy, and a leak-proof Morse taper. The whole





An Inexpensive

ABRASIVE BAND GRINDER-

"Built Like A Machine Tool"

The Hormel-M Grinder is sturdily built with a supporting leg under the grinding table to eliminate vibration and tipping due to pressure on belt. Ball bearing throughout, equipped with Alemite lubrication, complete with grease gun. Write for illustrated folder on this and other styles and sizes.

HORMEL-M GRINDER

WALLS SALES CORP., 96 Warren St., New York, N. Y.

Gem Drill Press Vises

No. 1 Vise



\$18.00

Made of Malleable Iron.

Tool steel jaws with "V" grooves and accurately ground.

 Length over all
 12¹
 Depth of jaws
 2¹

 Width
 4½¹
 Jaws open
 3½¹

 Height
 4¹
 Weight
 18 lbs.

We also manufacture larger vises

Circular on request

J. E. Martin Tool & Die Works
518 W. State St.,
Springfield, Ohio

unit has been modernistically designed and rigidly constructed. The welder head is fully enclosed in a steel case, amply ventilated, with a cast front providing rigid support for the horns and switch mechanism.

UNDERNEATH BELT MOTOR DRIVE ON THE NEW 1936 MODEL 9-INCH "WORKSHOP" LATHE

The South Bend Lathe Works, South Bend, Indiana, announces that the new 1936 Model 9-Inch "Workshop" Lathe is now available in the Underneath Belt Motor Drive.



The lathe is mounted on either a frame or cabinet bench, while the underneath motor drive unit and motor are supported on a pivoting frame to the underside of the bench top. The belt tension release crankhandle controls the position of the frame and countershaft. When the tension release crankhandle at the front of the cabinet is moved in a semi-circle the entire driving unit is lifted vertically about 2½-inches, so that the spindle belt may be shifted. Any adjustment in the tension of the spindle belt can be secured by a turnbuckle attached from the crankhandle to an arm of the countershaft. A hinged cover encloses the headstock, which can be raised upward when desiring to shift the

SMALL GEARS



ALSO MEDIUM SIZES IN ALL TYPES AND MATERIALS

Massachusetts Gear & Tool Co. 36 Nashua St. Woburn Mais.

"SUPREME" FLEXIBLE BACK BAND SAWS



We manufacture "Supreme" Band Saws, for every cutting problem.
We are also manufacturers of Supreme Super-Duty Shear Blades and machine Knives. Write for descriptive literature.
Certain territories open for responsible dealers.

The Saw & Knife Specialty Co., Inc.
SAWS - MACHINE KNIVES - TOOLS
6527-29 Carnegie Ave.,
Cleveland, Ohio

cone pulley belt. The 9-inch "Workshop" Underneath Belt Motor Driven Lathe is fully covered by patents.

This new lathe may be bought in either the flat belt or the V-belt style. The former has a three-cone headstock providing six spindle speeds which range from 39 to 630 R. P. M. The V-belt style has a four-cone headstock with eight spindle speeds which range from 44 to 585 R. P. M. Both cut screw threads from 4 to 40 per inch, and with a fine screw thread cutting attachment the number is increased to 80 threads per inch.

Several new features of the Adjustable Type Underneath Motor Drive include: Down drive to the lathe spindle, insuring a powerful, silent and efficient drive; completely enclosed mechanism with no moving parts exposed; screw type belt tension adjustment for any desired pulling power; belt tension release for shifting belt to change spindle speeds, and an absence of overhead obstructions to impair vision. In addition, the 1936 Model 9-Inch "Workshop" Lathe features ten new improvements, among which are: The new twin gear reverse for right and left hand threads and feeds, a ball thrust bearing on the headstock spindle, larger spindle bearings, felt shear wipers on saddle, etc.

The bed and bench legs of this style lathe are a onepiece casting of 50% steel and 50% nickel iron. Bed lengths are offered in 3-ft., 3½-ft., and 4-ft. Each 9-inch "Workshop" Lathe bed has three V-ways and one flat way accurately planned, seasoned and handscraped, so that headstock, tailstock and carriage are in accurate alignment to within limits of .001". 64 major tests insure this degree of accuracy in all South Bend Lathes.

The headstock casting is reinforced and webbed, giving it strength and rigidity, and its base is machined and handscraped to accurately fit the lathe bed. It is aligned by the inside V-way and inside flat way, and permanently held in place by a strong, substantial clamp.

The added features of conveniency in size, adaptability in the complete fitting of attachments, and of a new low price make the 9-inch "Workshop" Lathe a very paying investment.

Readers may obtain further information about this lathe from the Technical Service Department, South Bend Lathe Works, South Bend, Indiana, mentioning this magazine.



Two, Three and Fourway Valves

Foot Operated Lever Operated Also Solenoid Operated

It may be a simple matter to change a leather washer in an air valve to stop a bad leak, but it isn't the cost of the change that is important, it is the cost of the air lost during the weeks prior to the change. Further, this air loss and leather washer change in some makes of valves continues on year in and year out. Nicholson Valves are made of non-corrosive metals, are soap bubble tight, and remain so over periods as long as six years without maintenance of any kind.

Sent on trial. Bulletins on request.

W. H. Nicholson & Company 117 Oregon Street, Wilkes-Barre, Pa.

Why Waste Time On Broken Taps?

Every minute spent by your high-priced mechanics in digging out broken taps is a dead loss. When a tap breaks it should be removed quickly with

The Walton Tap Extractor

This handy tool has steel fingers which back out the tap without injuring the threads. It will save you many hours in the course of a year—paying for itself over and over again. Made in three and four-flute styles.

Try One in YOUR SHOP— Sent on 60-day Trial Basis

The Walton Company
95 Allyn St., Hartford, Conn.

Foote Bros. Gear and Machine Corporation of Chicago recently appointed Mr. H. S. Thayer, 136 Milnor Ave., Syracuse, New York, as representative in the Central and North Eastern part of the State of New York. With this new arrangement New York State is completely covered by Mr. Mosedale in Buffalo, Mr. Thayer of Syracuse and Mr. Phillips, Eastern Sales Mgr. in New York City.

The Wardwell Manufacturing Company, 3167 Fulton Road, Cleveland, Ohio, have recently issued their new Catalog No. 36, which illustrates a full line of Saw Sharpening Machinery and Tools for metal and wood.

WYZENBEEK & STAFF, INC., INTRODUCE NEW FLEXIBLE SHAFT MACHINE AND NEW SIZE HOLE CUTTER

Wyzenbeck & Staff, Inc., at 642 Washington Blvd., Chicago, have added a new style Flexible Shaft machine and a larger size Hole Cutter with a maximum cutting range of 41/2" to their line of machine tools.



The new model Flexible Shaft Machine, No. 10-B, is a bench type, set on a swiveling tripod having rubber feet. The five foot flexible shaft is covered with rubber and is powered with a three-speed V-belt drive. An eccentric adjustment is provided for belt take-up.

ARATEMAN REGIOUS PALOFFICE NG

PROPED WRENCHES

Designs and proportions are based upon practical knowledge of wrench requirements, while modern manufacturing methods and equipment assure accuracy and uniformity in both machining and finish.

50 TYPES, All Sizes, 1 QUALITY Standardize on ARMSTRONG WRENCHES for uniform Quality. There are no

for uniform Quality. There are no ARMSTRONG "seconds" or "imperfects" for each ARMSTRONG wrench that does not pass the most rigid inspection and test is destroyed.





ARMSTRONG BROS. TOOL CO.

308 N. Francisco Av., CHICAGO, U. S.A. New York San Francisco London

Write for Catalog W-35

Angle Steel Stool Company

Plainwell, Michigan

Manufacturers of Factory & Office Steel Equipment

Special Equipment built to your specifications A Complete Line of Steel Stools and Chairs Bench Legs—Bench Drawers—Work Benches.

No. 440 Steel Stool, with Back Rest

Durable All Steel Stool with heavy concave steel seat. Less, angle steel with ball turned feet formed as an integral part, they cannot become loose no matter how rough the usage. Cross braced between the stretchers for extra rigidity. Adjustable Steel Back Rest. Green baked enamel finish.

No. 40 Steel Stool, without Back

Furnished in even sizes from 16° to 26° high.

Also supplied up to 36° high with two rows of stretchers.

without the back rest.

Representatives in all principal cities

Chicago, 'phone Randolph 1570 Cleveland, 'phone Yellowstone 3426 New York City, 'phone Barclay 7-5559 or 7-5560

No. 440

The machine is made in two sizes with a great variety of attachments, making it suitable for all-around shop service.



The Wyco adjustable Hole Cutter is also manufactured in two sizes. The smaller size, designed to cut holes up to 2½?" maximum, was introduced last year. This year because of the demand for a larger size, a new Hole Cutter was designed to accommodate a maximum hole cutting range of 4½".

The new Hole Cutter is of the same design as the smaller one. It has a hexagon shank which holds without slipping in drilling ½" or larger. The standard high speed tool bit cutters are replaceable as well as the twist drills used as a pilot.

For complete information write to Wyzenbeek & Staff, Inc., 642 Washington Blvd., Chicago.

A small colored folder of industrial Wagon Trucks for handling both hot and cold iron and steel products inside the plant has just been issued by the Lewis-Shepard Co., manufacturers of handling equipment, Watertown, Mass. Copies will be sent free upon request.

The Automatic Temperature Control Company, Inc., of Philadelphia, Pa., have designed two new types of multiposition controllers for regulating furnace temperatures with a minimum disturbance to furnace atmosphere. Both units produce a corrective movement in the valve or damper in the exact relation to the departure from the temperature setting as measured by the actuating instrument.

The Illinois Testing Laboratories, Inc., at 420 N. LaSalle St., Chicago, Ill., have recently published a complete circular on direct reading air velocity meters. It contains information concerning shutter type, orifice type and tube type meters for registering air velocities.



OLIVER of ADRIAN Die Making Machines

-save 50 to 60% of the labor on all sawing, filing and lapping operations. Saw to the die outline from advantageous starting points, thereby eliminating unnecessary sawing.

No saws to braze or special parts to buy.

Machines available for all classes of work in materials up to 3" thick and at a price within the reach of every shop.

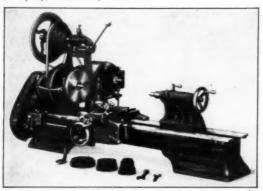


Send for Oliver literature today; there is no obligation.

OLIVER INSTRUMENT COMPANY 1408 Maumee St., ADRIAN, MICHIGAN

ATLAS ANNOUNCES NEW MODELS

Stream line designs and new scientific weight distribution, together with mechanical features never before incorporated in metal lathes of their size and price, mark the complete new line just announced by the Atlas Press Company, Kalamazoo, Mich.



Atlas engineers and industrial designers started work on the new models two years ago. In the meantime countless tests have been made under actual shop conditions and scores of refinements have been worked out. The new Atlas lathes are brand new in appearance, more accurate, handier to work with and still within the low price range.

As the result of this wide experimentation and careful testing Atlas now offers the small lathe operator for the first time, an extremely accurate and highly efficient piece

of shop equipment.

Atlas officials point out that these new lathes are not a deluxe addition to its present line, but a new standard of lathe values.

To obtain simplicity and accuracy, the Webber Gages, Inc., 2519 Vestry Ave., Cleveland, Ohio, have designed a Comparator based upon the principle of a single lever. Containing only two moving parts, the vertical spindle carrying the contact feeder point, and a horizontal beam carrying the indicating hand, it may be used for the finest gauge inspection or production gauging.



Send for a new catalog showing other sizes and styles

PROGRESSIVE TOOL & CUTTER CO. FERNDALE, MICHIGAN



Acme Standardized Drill Jig Bushings



Acme Drill Jig Bushings are a standardized product, carried in stock for prompt delivery in over 6,700 standard items. They are completely finished and ready for use. The Bushings are made by the most exacting scientific methods, which insures long wear, accurate fit and absolute satisfaction. Special sizes made to order.

Send for our Bulletin, which gives complete details, sizes available, and low prices.



ACME INDUSTRIAL CO. 419 N. Carpenter St., Chicago



LANDIS SPECIAL WORK HOLDING FIXTURE

A work holding fixture designed to maintain concentricity between both ends of a threaded part has been placed on the market by the Landis Machine Company of Waynesboro, Pa., for use on its Threading Machines.



The illustration shows this fixture applied to a Landis Single Head Leadscrew Motor Driven Threading Machine as used for threading both ends of a Diesel Engine cam shaft. A 7/8" Hardened and Ground LANCO Head is used for cutting the threads. In this case especially close tolerances were placed on the concentricity of the two ends. To insure this concentricity the cam shaft is held in V grips made of hardened steel and gripped on the bearing surfaces at each end of the cam shaft and is clamped in position by a special self-aligning clamp which is shown in the open position.

The fixture is attached to the carriage of the machine and can be adjusted to obtain the required alignments. The rear locating plate can be adjusted for different lengths of cam shafts.

The design of the fixture is so flexible that it can be adapted very readily for holding other types of work requiring the threading of both ends in true alignment and can be furnished for any size Landis Threading Machine.

PEERLESS Give a high qualit metal, rubber, fibr QUIC LABO

PEERLESS SURFACERS

Give a high quality, straight line finish to metal, rubber, fibre composition, wood, etc.

> QUICK HANDY LABOR SAVING

> > Vertical or horizontal 4" to 20"

PRODUCTION MACHINE CO.

GREENFIELD, MASS.

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The Onsrud Machine Works, Inc., at 3910 Palmer Street, Chicago, Illinois, have announced a new Air Turbine Grinder. The manufacturers claim that it can rotate grinding wheels, rotary files and cutters at speeds as high as 50,000 r.p.m. with the same dependability as speeds 1/10 as high. The Grinder weighing only 1 pound and 15 ounces has a patented impulse reaction turbine rotor. Its centralized balance drive is not affected by the cooling action of the air or by overloading. Run on ball bearings it has an automatic lubricating system which applies an atomized film of oil. Powered by a 1/4 h.p. motor it exerts an air pressure of 90 to 100 pounds with an air consumption of 8 cubic feet a minute.

A special Gear Shaper which is arranged especially to make use of the new cutter known as the "gap-type" has been placed on the market by the Fellows Gear Shaper Co., of Springfield, Vermont. This cutter is adaptable to rough and finished cutting of external spur and helical gears in one operation. The gap permits loading and unloading of the work without withdrawing the cutter. The machine is arranged for motor drive and automatic electrical control to stop it when the cutter gap is in the best position to insert and remove the work.

A Portable Electric Sander called the U-58 and intended for sanding, grinding, cleaning, preparing automobile bodies for paint jobs, smoothing wood surfaces and every application involving sandpaper or emery, has been brought out by the Independent Pneumatic Tool Company, 612 W. Jackson Boulevard, Chicago. The new machine is said to possess perfect balance and ease of handling besides permitting the most efficient operation. Parts can be taken apart for inspection and cleaning with exceptional ease. It is equipped with a seven-inch flexible rubber pad and a box of twelve assorted abrasive discs.

A special Pipe Machine able to cut, thread, ream, and chamfer all sizes of pipe from ½" to 2" in diameter, has been announced by the Beaver Pipe Tool, Inc., of Warren, Ohio. The machine is available in two models—standard and special, the first having knife type cut-off and automatic feed, and the latter equipped with wheel and roller cut-off and manual feed. Controls are easily reached by the operator. Housings, body castings and carriage supports are constructed of selected grade nickeliron, insuring strength and durability.



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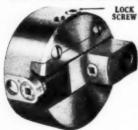
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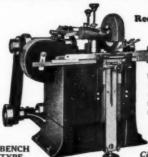
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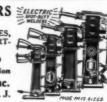
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W. M. Nicholson & Co., Wilkes-Barre, Pa.

Cut-off Saws Tannewitz Works, Grand Rapids, Mich.

Cutters
Putnam Tool Co., Detroit, Mich.
Progressive Tool & Cutter Co., Ferndale,
Minh.

Cutters, Belt Flexible Steel Lacing Co., 4670 Lexington St., Chicago, III.

Cutter Grinders, Universal Geo. Gorton Machine Corp., Racine, Wis.

Cutting, Service Machinist's Tool Grinding Co., 2008 W. Van Buren St., Chicago

Demagnetizers Luma Electric Equipment Co., Toledo, Obio

Angie Steel Stool Co., Plainwell, Mich.

Industrial Diamond Co., Inc., Detroit, Mich.

Diamond Dressings Industrial Diamond Co., Inc., Detroit, Mich. Diamonds, Industrial & Rough Mendes Cutting Factories, Inc., 506 Fifth Ave., New York City

Diamond Pointed Tools Industrial Diamond Co., Inc., Detroit, Mich. Mondes Cutting Factories, Inc. 505 Fifth Ave., New York City

Dies, Blank and Forming American Tool Works, Inc., Hartford, Cone

American Tool Works, Inc., Hartford, Cone. Hamilton Tool Gempany, Hamilton, Obbo Die Duplicating Machines Geo. Gerten Machine Corp., Racine, Wis.

Die Making Machines

Oliver Instrument Co., Adrian, Mich.

Baumbach Mfg. Co., H. A., 1812 Sc. Kilbourse Ave., Chicago Die Sinking and Engraving Machines

Pratt & Whitney Co., Hartford, Conn.
Dividing Heads

Wm. Carroll & Son, Norwood, Cincinati, O.

Dowel Pinz, Steel
Acme Industrial Co., 419 N. Carpenter St.,
Chicago, Ill.
Baumbach Mfg. Co., B. A., 1812 So. Kilbourns Avs., Chicago

Dressing Tools Industrial Diamond Co., Inc., Detroit, Mich.

Drill Holders Chicago Tool & Engr. Co., 8380 So. Chicago Ave., Chicago, Ill.

Drills, Electric
SpeedWay Mfg. Co., 1822 Se. 83nd Ave.,
Cicero, Ill.
Skileaw, Inc., 2804 Eleton Av. Chicago, Ill.
Standard Electrical Tool Co., Cincinnati, O.

Drill Grinders Star Mche. & Eng. Co., Bloomfield, N. J.

Drill Jigs, Special Houser Mfg., Co., 1638 No. Paulina St., Chicago, III.

Drill Jigs, Universal Houser Mfg. Co., 1638 No. Paulina St., Chloage, Ill.

Drilling Attachments, High Speed Graham Manufacturing Co., Providence, B. 1.

Drilling Machines, Bench Atlan Frees Co., Kalamaroe, Mich. Buffalo Forge Company, Buffalo, N. Y. Cleereman Mche. Tool Co., Green Bay. Wie.

Drilling Machines, Boiler Cincinnati-Bickford Tool Co., Cincinnati, O.

Drilling Machines, Gang Cincinnati-Hickford Tool Co., Cincinnati, O. Standard Electrical Tool Co., Cincinnati, O.

Drilling Machines, Multiple Spindle Cincinnati Bickford Tool Co., Cincinnati, O. Foote-Burt Co., Cleveland, O.

Drilling Machines, Portable Electric Stilnaw, Inc., 3304 Elsten Av., Chicago, Ill. SpeedWay Mig. Co., 1822 Se, 52nd Ave., Cicero, Ill.

Standard Electrical Tool Co., Cincing, Ill. Strand Co., N.A., 5001 N. Lincoln St., Chige White Dental Mfg. Co., 10 E, 40th Street, New York, N. T.

Drilling Machines, Radial Cincinnati Bickford Tool Co., Cincinnati, O.

Drilling Machines, Sensitive Atias Frees Co., Kalamasoo, Mich. Buffalo Forge Company, Suffalo, N. Y. Burke Machine Tool Co., Connesst, Ob Foote-Burt Co., Cleveland, O.

Drilling Machines, Vertical Atlas Fress Co., Kalamanoe, Mich. Ruffale Forge Company, Buffale, N. Y. Cificionat: Bickford Tool Co., Cincinnati, O., Foote-Burt Co., Claveland, O.

Drives, Lathe Cullman Wheel Co., 1359 Altgeld St., Chgo. Hardings Stothers, Inc., Elmira, N. Y.

Electric Blowers Brouge Elect. Co., 846 Blackhawk St., Chgo. Clements Mfg. Co., 6650 Naraganeett Chicag Standard Electrical Tool Co , Cincinnati, O.

Electric Motors with Integral Brakes Star Mche. & Eng. Co., Bloomfield, N. J.

Electrical Instruments Hinois Testing Laboratories, Inc., 180 W. Austin Ave., Chicago **Elevating Tables**

Hamilton Tool Company, Hamilton, Obio **Emery Wheel Dressers and Cutters**

Western Tool & Mfg. Co., Springfield, O. Emery Wheel Dressers, Diamond Mandes Cutting Factories, Inc., 505 Fifth

End Mills Progressive Tool & Cutter Co., Ferndale, Putnam Tool Co., Detroit, Mich.

Engraving Machines Geo. Gorton Machine Co., Racine, Wis.

Etching Machines, Electric Luma Electric Equipment Co., Toledo, Obio

Exhausters Mayer Blower Co., Wm. W., 1045 W. Washington Bird., Chicage

Experimental Work American Tool Works, Inc., Hartford, Conn.

Meyer Blower Co., Wm. W., 1045 W. Washington St., Chicago

Fasteners, Belt Fiexible Steel Lacing Co., 4870 Lexington St., Chicago, Ill.

Feeder Tubes Sutton Tool Co., Detroit, Mich.

Feed Fingers for Auto. Screw Mchs. Modern Collet & Machine Co., Ecorae, Mich. Sutton Tool Co., Detroit, Mich.

Files Grobet File Co , 3 Park Place, New York City Saw & Knife Specialty Co., Cleveland, Ohio

Files, Rotary White Dental Mfg. Co., 10 E 40th Street, New York, N. Y.

Filing Machines Oliver Instrument Co., Adrian, Mich.

Filing Room Equipment Wardwell Manufacturing Co , Cleveland, O.

Flexible Shaft Accessories Wysenbook & Staff, Inc., 642 Washington Hird., Chicago

Flexible Shaft Machinery

Flexible Shaft Machinery
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Fratt & Whitney Co., Hartford, Conn.
Wyzenbeek & Staff, Inc., 642 Washington
Bird., Chicago Floating Holders

Gairing Tool Co., Detroit, Mich.

Furniture, Machine Shop Western Tool & Mfg. Co., Springfield, O.

Gages, Pin, Plug, Ring and Snap American Tool Works, Inc., Hartford, Conn.

Gages, Taper Hartford Special Mohy. Co., Hartford, Cnon.

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Gear Motors Star Mche. & Kng. Co., Bloomfield, N. J.

Generators Chicago Electric Co., 1386 W., 22nd St Chicago, II Star Mche, & Eng. Co., Bloomfield, N. J.

Grinders, Bench

Balder Electric Co., St. Louis, Ms. Standard Electrical Tool Co., Cincinnati, O. Grinders, Disc Wyzenbeek & Staff, Inc., 642 Washington Blvd., Chicago

Grinder, Electric Chicago Wheel & Mfg Co., M., C. Tool Div., 116 So. Aberdeen St. Chilesen. III. Dremei Manufacturing Co. Racine, Wis. Skilsaw, Inc., 2304 Eisten Av., Chicago, St. Standard Electrical Tool Co., Cincinnati, O.

Grinders, Electric Beach Halder Electric Co., St. Louis, Me. Valley Electric Corp., St. Louis, Me.

Grinder, Flexible Shaft Hashins Co., R. G., 4654 W. Fulton, Ch.go Mail Tool Co., 7742 S. Chicago Ave., Chicago N. A. Strand & Co., 5001 N. Lincoln, Chgo.

Grinder, Hand

Chicago Wheel & Mfg. Co., M.C. Tool Div., Chicago Wheel & Mfg. Co., M.C. Tool Div., 116 S. Aberdeeu St., Chicago, III. Dremel Manufacturing Co., Racine, Wis. Skilsaw, Inc., 3304 Eiston Av., Chicago, III. Standard Electrical Tool Co., Cincinnati, O.

Grinder, High Speed

Uninger, right Speed Chicago Wheel & Mfg. Co., M.C. Tool Div., 116 S. Aberdeen St., Chicago, Ill. Dremel Manufacturing Co., Racine, Win. Mali Tool Co., 7742 S. Chicago Ave., Chicago

Grinders, Electric, Motor-in-hand Dremel Manufacturing Co., Racine, Wis.

Grinders, Pedestal Electric Raldor Electric Co., St. Louis, Mo. Standard Electrical Tool Co., Cincinnati, O. Valley Electric Corp., St. Louis, Mo.

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Grinding Machines, Ring Wheel Graham Manufacturing Co., Providence, R I. Standard Elect. Tool Co., Cincinnati, Ohio

Grinding Machines, Universal Gallmeyer & Livingston Co., Grand Rapids, Mich. Grinding Wheels

Chleage Wheel & Mfg. Co., M.C. Teel Div., 116 S. Aberdeen St., Chleage, III. Grinding Wheel Dressers, Diamond Mendes Cutting Factories, Inc., 505 Fifth

Grinding Wheels, Mounted Chicago Wheel & Mig. Co., M.C. Tool Div., 116 S. Aberdeen St., Chicago, Ill. Dremel Mig. Co., Racine, Wio.

Grinding Wheels On Shanks

Chicago Wheel & Mfg. Co., M.C. Tool Div., 116 S. Aberdsen St., Chicago, Ili. Hack Saw Blades

Armstrong-Blum Mfg. Co., 341 N. Francisco Ava., Chicago Hack Saw Machines

Armstrong-Blum Mfg. Co., 341 N. Francisco Av., Chicago Hammers, Mallets and Malls

Chicago Hawhide Mfg. Co., 1200 Elaton Av., Chicago, III,

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Hand Screw Machines, Precision Beach Type Hardings Brothers, Inc., Elmira, N. Y.

Heads, Boring Flynn Manufacturing Co., Detroit, Mich.

Wyzenbeck & Steff, Inc., 642 Weshington Bivd., Chicago

Hollow Adjustable Mills Gairing Tool Co., Detroit, Mich. Genesee Mfg. Co., Rochester, N. Y. Kutmore Tool Co., Rochester, N. Y.

Index Centers Wm, Carroll & Son, Norwood, Cincinnati, O.

Jigs and Fixtures American Tool Works, Inc., Hartford, Conn. Hamilton Tool Company, Hamilton, Ohio Hartford Special Mehy Co., Hartford, Cann

Keyseaters, Bench South Side Machine Co.. St. Louis, Mo.

Keyseaters, Floor South Side Machine Co., St. Louis, Mo.

Knurls and Holders, for Turrets Graham Manufacturing Co., Providence, E.1.

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Lamp Guards Flaxible Steel Lacing Co., 4670 Lexington St., Chicago, Ill.

Lapping Compound Timesaver Products Co., 88 Sc. Desplaines St., Chicago

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Lathe Chip Pans Angle Steel Steel Co., Pininwell, Mich.

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Lather, Gap Head

South Bend Lathe Works, South Bend, Ind.

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Lathes, Precision Beach Screw Cutting Hardinge Brothers, Inc., Elmira, N. Y.

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Lathes, Screw Cutting South Bend Lathe Works, South Bend, Ind.

Lather, Wood Turning Delta Mfg. Co., Milwaukee, Wie.

Leader Pins, Steel
Acme Industrial Co., 419 N. Carpenter St.
Chicago, III.

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Chicago Rawhide Mfg. Co., 1200 Elaton Av.
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Micrometers Bradley Machinery Co., Detroit, Mich. Milling Attachments

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Milling Machines, Universal Geo. Gorton Machine Co., Racine, Wis.

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Desmei Manufacturing Co., Rovine, Wis.

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Velley Electric Corp., St. Louis, Mo.

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Johnston Tool Co., East Providence, R. I.

Nibbling Machines

National Machine Tool Co., Racine, Wis. Numbering Machines

Numbering States & Tool Co., States Island, M. Y. Packing, Hydraulic

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Angle Steel Stool Co., Plainwell, Mich.

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Bivd., Chicago, Ill.

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Atlas Press Co., Kalemasso, Mich.
W. H. Micholson & Co., Wilkes-Barre, Pa.
Shelden Machine Go., 2255 Cottage Grove
Are., Chicago, III,
Wilson, H. K., Buffale, N. Y.

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Drets & Krump Mfg. Co., 7440 Locale
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Presses, Punch Dreis & Krump Hfg. Co., 7440 Loomis Styl., Chicago, Ill. Lowthwalls Hobs. Co., T. H., 811B. 67th., N. Y.

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Pyrometer InstrumentCo., 102-105 infayatta
Sk., New York City

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Pyrometer Instrument Co., 103-105 Lafayette
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Modern Collet & Machine Co., Ecorne, Mich.

Set-Up Appliances Standard Shop Equipment Co., Inc., Phila.

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Beverly Threatless Shear Co., 3007 W.
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Angle Steel Stool Co., Plainwell, Mich.

Tap Extractors Walton Co., Bartford, Cons.

Tap Holders Procunier Safety Chuck Co., 14 S. Clinton St., Chicago

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Tool Salvage Renu Tool Co., Detroit, Mich.

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Tool Grinding Machinist's Tool Grinding Co., 3008 W.

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American Tool Works, Inc., Hartford, Coas.
Chicago Gear Works, 769 W. Jackson Blvd.,
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Vision Machiner, D.
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Vene, R. A., Detroit, Mich.
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B. Chicage St. Chicage Wisser Michy. Co., Inc., 237 Centre St., New York City Wiggiesworth Mehy. Co., Cambridge, Mass. Wolnick Machinery Sales, 21st & Marchial Blvd., Chicago, III,

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Vacuum Cleaners, Industrial Breuer Elect. Co.,846 Blackhawk St., Chgo,

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Vises, Drilling Machine

Vises, Drilling Machine
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Chicago Et., Heusser Mrg. Us., Chicago, Ill. L. W. Chuck Co., Taledo, Ohie Chicago, Ill. L. W. Chuck Co., Taledo, Ohie Martin I tool & Dis Works, J. E., Springfield, O., Natironal Machine Tool Co., Bacine, Wis. Sampson Toet Co., Inc., 101 Walker St., Sampson Toet Co., Inc., 102 Walker St., Sheldon Machine Co., 2025 Cottage Ground Co., 2025 Cottage, Ill., Way, Chicago, Ill., Way, Chicago, Ill., 102 Co., 2025 Cottage, Ill., 102 Co., 2025 Cottage, Ill., 102 Co., 2025 Co., 2025

Vises, Drill Johnson Tool Co., East Providence, R. I.

Vises, Machinists'

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1- 300	G. E.	550	575	
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Shaper, vert., Jones 10" stroke, m.d. Shaper, 20" N. B. P. trav. hd.,m.d. Shaper, 16" Steptoe, b. d. Shapers, 16", 20", 21" & 36" G. & E. Shears, angle, 6" 21" H. & 36" G. & E. Shears, angle, 6" 21" H. & 3" & 4". Shears, alligator, 19", 2", 3" & 4". Shears, alligator, 19", 10", 10 Nia. Shears, etc., Lennor 4", b. d. Nia. Shears, etc., Lennor 4", b. d. Nia. Shears, etc., Lennor 4", b. Nia. Shears, etc., 12" x18 ga., Roca, Ohl, b.d. Shears, etc., 12" x18 ga., Niagara, m. d. Shears, etc., 12" x18 ga., Neerlies, b. d. Shears, 12" x18" Wheeling, 31" gap. Shear, 16", x2" Wheeling, 31" gap. Shear, 16", x2" L. & A., 20" gap m. d. Shears, etc., 12" x18" LUE EFG. 201, 31" 4" Shear Periss, b. d. Shear, 16", Sheat, 16", X8" LUE EFG. 201, 31" 4" Shear tental cut., No. 1 & 1-A Gray. Slotter, 6" Newton, 21" table, m. d. Slotter, 6" Newton, 21" table, m. d. Slotter, 36" Bement, crank; 15" Dill. Straightener, 2-A Kane & R. 20-roll. Straightener, 1‡", 4" rd. Abramson. Welder, spot, 40 k.w. Thom. 2 pcs. ‡"

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v. d. c. Grinder, surf., No. 2 B. & S., m. d.,

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volt motor. Hoist, chain, 4-ton triplex, Y. & F. Jewelers screw press, King, bench. Jointer, bench, 4"Wallace & h.p. mtr. Keyseater, No. 48 Burr, cap. 42x48"

for m. d. Lathe, e.b., 18"x8' Am. p.b., t.a., m.d. Lathe, 12"x5' Hendey, g. h., ta Lathe, 16"x8' L. & S., g. h., ta., m.d. Lathe, 16"x8' Hendey, the bar, ta. Lathe, 11" Sundstrand, g. h., s. p. d. Lathe, 24"x16' LeBlond, 6" raising blocks, chuck

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Miller, piain 1-y B. & S., rack feed.
Miller, piain 1-y B. & S., rack feed.
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Pipe machine, 12" Cox., b. d.
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Shaper, 24" Gould & Eberhardt, b. g., high duty, b. d.
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Forging hammer, 1100-lb. Erie single frame, steam.
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Punch and shear, Cleveland "EF", 38" throat, single end, 1\(\frac{1}{4}\)" thru 1".
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No. 2 Ohio Tool & Cutter, m. d. No. 2 Norton Tool & Cutter. No. 19 Besley 53 vertical disc.

Milling Machines Milling Machines
No. C, AB, 4B & 3 Becket vertical,
Nos. 1 & 1½ B. & S. cone, universal,
Nos. 5, 4 & 3 Cinci, grd. hd., horiz.
Nos. 5, 3B & 2B B. & S. grd. hd. hor.
No. 2 Kempunith Maximill.
No. 4G LeBlond geared head.
No. 3B Milwaukee, P. R. T. No. 3 LeBlond cone universal. No. 2A Hendy geared head univ. No. 4 Cincinnati vertical. No. 5 Brown & Sharpe vertical.

Brakes, Shears & Rolls
13x3 16* Ohl press brake.
10*x10 ga. L. & N. No. 610 brake.
10*x10 ga. L. & N. Press brake.
10*x10 ga. L. & N. press brake.
12*x2* & 10*x2* gap shears.
12*x2* & 10*x2* Ohl shears.
12*x2* & 10*x2* Ohl shears.
12*x2* & 20*x2* on the shear.
14*x4*x2* Angle bending rolls.
10*x1* Steptch bending rolls.
10*x5* Sculley bending rolls.
10*x5* Sculley bending rolls.
10*x5* Steptch statishtening rolls. 50° x% Niles straightening rolls.

Presses No. 79-B Stoll, genred.
No. 77 Bliss-Consolidated, genred.
No. 203D Toledo, st. s., d. c., flywheel
No. 74 Biss-Cons. gap trame flywheel,
No. 5 V. & O., open back inc. fly. No. 8 Perkins knuckle joint embouring.

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No. 3-A Universal, 3" bar. No. 3-A Universal, 3" bar. Boring Mills (Vertical) 24" Bullard, "New Era". 32" King, m. d. 36" & 42" Bullard "New Era" 61" Bullard Maxi-Mill. 62" Colburn, Heavy Duty. 72" King.

10' Niles. 7'-12' Betts Extension.

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Boley Multiple Drillers. No. 2 Colburn, I, 4 spindle. 24" Cinn.-Bick., slid. heal. 24" L.-G. Heavy Duty.

Drills (Radial) Western, timken bearing, m. d. 5' American, full universal.

Gear Cutters Nos. 3 & 12 Barber-Colm in. Nos. 9-H & 18-H G. & E. 10b. No. 7 Fellows. Nos. 6, 65, 61, 612 Fellows No. 6-72" Brown & Shar, e. 6" & 18" Gleason bevel gear, 37" Gleason bevel planer.

Grinders (Plain) No. 2 Cincinnati Centerless, Nos. 10, 11, 12 B. & S. 6"32" Norton. 10"x18" 34", 36" Norton. 10"x59" 72" Norton. 10"x59" 32" Landis. 14"x36", 50", 72" Norton. 15"x56" Norton, m. d. 20"x120", 168" Landis, m. d. Grinders (Univ.) No. 2 & No. 22 Bath universal. No. 2 Brown & Sharpe. No. 4—12"x56" Landis. Grinders (Misc.) No. 2 Cincinnati Centerless.

Grinders (Misc.)
No. 12 Landis, Internal,
No. 70 Heald, Internal No. 10 Blanchard, surf., m. d. No. 3-48" Diamond surface. No. 33 Abrasive, surface, 14"x36" P. & W. surface.

15"x17"x72" Norton, o. s., surf. 36"x84" Diamond, hyd. face. Lathes

No. 3 L. & S. Duomatic. 8" Sundstrand Stub Lathe.

No. 12 Le Blond Multi-Cut.
13" x8" P. & W., Model "B"
16" 18" x8" IV L. & S. set. g. h.
16" 18" x8" IV L. & S. set. g. h.
18" x8" x8" x8 . II L. & S. set. g. h.
24" x8" x8" x8 . II L. & S. set. g. h.
24" x1" x1" L. & S. set. g. h.
26" x1" x1" L. & S. set. g. h.
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Nos. 61, 615 & 645 Fellows.
No. 6—60* Brown & Sharpe.
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No. 3, 26* Brown & S. Gear Cutter.
No. 4, 84* Brown & Sharpe.
Nos. 1, 2, 4 Adams Farwell Gear Hb.
18-H Gould & Eberhardt Hobber.
6*, 11*, 18* Gleason Gear Generators.

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No. 4 Cincinnati Vertical Fligh Fower Single Spindle Drive 5* Pratt & Whitney Automatic. 18* Cincinnati Plain Mfg. Miller. Briggs Manufacturing Miller. No. 7-H Becker Lincoln type. No. 1 Knight Miller and Driller.

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24*x24*x14' Gray, box table. 42*x42*x8' Liberty Openside, two heads, force feed lubrication, motor driven, late type.

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Shapers

20^a Ohio, motor driven. 16^a,20^a,24^a G. & E., mtr. dr.thrug.b. 16^a, 20^a and 24^a G. & E., cone drive.

Miscellaneous

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%16	7	2	1	5	5.10	2.30
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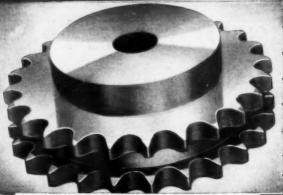


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